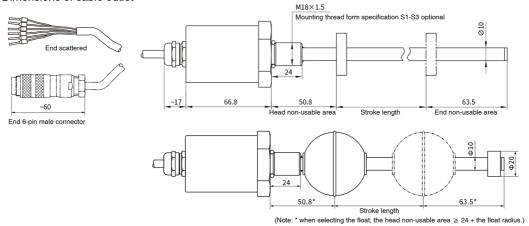
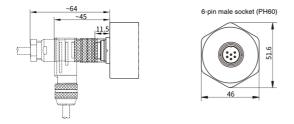


Structural shape

· Dimensions of cable outlet



· Outline dimensions of connector outlet



Wiring and pin definition

6-pin male connector arrangement		Cable color1*	Cable color2*	Function definition
	1	Blue	Grey	Magnet ring position signal+
PH60	2	Green	Pink	Magnet ring position signal-
(facing the sensor head)	3	Yellow	Yellow	Reservation
	4	White	Green	Reservation
	5	Red	brown	+24Vdc power supply (-20%~+20%)
,	6	Black	White	GND (supply and return circuit)

Note:* Cable color 1: Cable PUR sheath, orange,-20~90°C

 * Cable color 2: Cable PVC sheath, orange,-20~105°C



● EJ Modbus Output-Product Parameters

Input	
Measuring data	Position magnet ring or position floating ball
Stroke length	25~5500 mm, others can be customized according to needs
Output	
Interface	Modbus RTU protocol
Resolution	≤10um
Nonlinearity	Minimum ±50um(or <±0.01%F.S.)
Repeatability	Minimum ±10um(or <±0.001%F.S.)
Update time	10ms
Communication rate	4800/9600/19200/38400/57600/115200 bps
Check method	Even check

Operating Conditions			
Magnet velocity	Arbitrary		
Protection class	IP67		
Operating temperature	-40°C ~ +75°C		
Humidity/dew point	Humidity 90%, no condensation		
Impact Indicator	GB/T2423.5 50g(6ms)		
Vibration index	GB/T2423.10 15g/10~2000Hz		
	GB/T17626.2 Electrostatic Discharge Immunity, Grade 3, Class A		
	GB/T17626.3 Radio Frequency Electromagnetic Field Radiation Immunity, Grade 3, Class A		
EMC toot	GB/T17626.4 Electrical Fast Transient Burst Immunity, Grade 3, Class B		
EMC test	GB/T17626.6 Conducted Disturbance Degree Induced by Radio Frequency Field, Grade 2, Class A		
	GB/T17626.8 Power Frequency Magnetic Field Immunity, Grade 3, Class A		
	CE certification		

Electrical Conne	ections	Construction and Materials		
Input voltage	24Vdc	Electronic compartment	304Lstainless steel	
Power consumption	<80mA	Measuring rod	304L/316Lstainless steel	
Polarity protection	Polarity protection Maximum -30Vdc		35Mpa (continuous)/70Mpa (peak) measuring rod diameter φ 10	
Overvoltage protection	Maximum 36Vdc	Installation	Any direction, mounting thread form (thread form specification is optional)	
Insulation resistance	>10MΩ	Position magnet	Various annular magnets or floating balls	
Insulation strength	500V	Outgoing mode	Cable outlet (scattered connection) or connector (M12 connector)	



EJ Modbus Output-Common Options

Plug assembly cable

Accessory name/model	Dimensions	Description	
Modbus Interface Cable assembly Order No.:AST-Mxxx-H01 (U01)	Cable Assembly Length (Mxxx)	Mxxx represents the cable length in meters; H01-6-pin PUR orange sheath, temperature -20~90°C cable assembly; U01-6-pin PVC orange sheath, temperature resistance -20~105°C cable assembly.	
Modbus Interface right angled Cable Assembly Order No.:AST-Mxxx-H03 (U03)	Cable Assembly Length (Mxxx)	Mxxx represents the cable length in meters; H03-6-pin PUR orange sheath, temperature resistance -20~90°Ccable assembly; U03-6-pin PVC orange sheath, temperature resistance -20~105°Ccable assembly.	

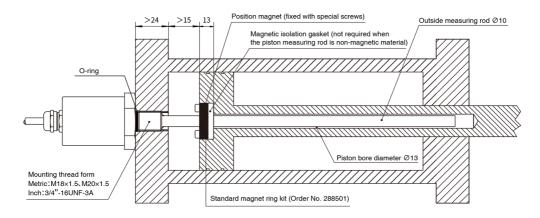
Magnet ring/float

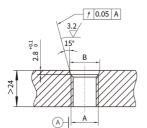
Accessory name/model	Dimensions	Description
Standard magnet ring kit Order No.:288501	Φ33 Φ13.5 Φ24 4-Φ4.3 Screw Magnetic isolation gasket Magnet ring	One magnet ring 211501, one gasket 211521 (thickness 5mm), four M4X20 socket screws with spring wgreyers.
Floating ball kit Order No.:266001	50 10 10 10 10 10 10 10 10 10 10 10 10 10	One floating ball211546, a set of locking rings 211589. Floating ball material 304, pressure resistance 2.5MPa, density 0.6; locking ring material 304.
Standard magnet ring Order No.:211501	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	
Magnetic isolation gasket Order No.:211521	φ <u>33</u> 4-φ4.3 φ <u>24</u>	
Floating ball Order No.:211546	Φ15	Material 304, pressure resistance 2.5MPa, density 0.6
Locking ring Order No.:211589	Ф20	Material 304

DISPLACEMENT SENSORS

EJ-Hydraulic cylinder Application

Built-in installation

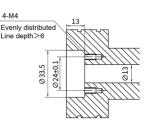




Installation	accessories	ciza lict.

Size Code	Α	В	O-ring
S1	M18×1.5	Ø19.9±0.1	15.3×2.4
S2	M20×1.5	Ø21.8±0.1	16×2.4
S3	3/4"-16UNF-3A	Ø20.8±0.1	17×2.4

Installation and sealing surface processing requirements Note: Recommended matching lineed hole structure size



Structural dimensions and center dimensions of accessories installed on the piston measuring rod

• How to choose the sensor range according to the hydraulic cylinder

When selecting the sensor range for the existing hydraulic cylinder, ensure that the sensor range covers the cylinder piston measuring rod stroke, that is, the sensor range 0 point is before the piston measuring rod stroke starting point, and the sensor range end point is after the piston measuring rod stroke ends.

Precautions

- Hydraulic cylinder installation—the sensor of the pressure-resistant round tube casing is usually installed with a built-in hydraulic cylinder. The mounting thread form specifications Includes: M18×1.5, M20×1.5, 3/4"-16UNF-3A. Before installation, make sure that the hydraulic cylinder
- is as given in the picture book. Finished to the correct size.
- Mechanical installation The sensor has no requirements on the installation position and direction, but must ensure that the installation is firm
 and reliable. The position magnet should be installed on the moving part under test and maintains a proper distance from the measuring rod.
 Position magnet To ensure the accuracy of measuring, the installing parts of the position magnet must be made of non-magnetic materials,
 such as screws, magnetic isolation gaskets, etc.
- Notes: The sensor is a magnetic sensitive device and must be kept away from the interference of strong external magnetic fields. The stability
 and accuracy of the power supply should also be considered when measuring with high precision. During use, it is also necessary to prevent
 the electronic compartment from being hit by foreign objects.



EJ Modbus Output-Selection Guide



01 - 02	Sensor shell form
E J	Pressure-resistant pipe
03 - 07	Range (0025~5500mm, others can be customized as needed)
	0025~0500mm step length 5mm
	0500~0750mm step length 10mm
	0750~1000mm step length 25mm
	1000~5500mm step length 50mm
08 - 09	Mounting thread form
S 1	M18X1.5, measuring rod diameter 10mm, 304 material
S 2	M20X1.5, measuring rod diameter 10mm, 304 material
S 3	3/4"-16UNF-3A, measuring rod diameter 10mm, 304 material
10 - 13	Connection form
10 - 11	Cable outlet mode
DH	PUR sheath, orange,-20~90°C, end scattered, Cable color 1
D U	PVC sheath, orange,-20~105°C, end scattered, Cable color 2
D V	PUR sheath, orange,-20~90°C, end 6-pin male connector (直出线缆方式)
	PVC sheath, orange,-20~105°C, end 6-pin male connector
12 - 13	Cable length,01~99
10 - 13	Connector form
P H 6	M16 6-pin male socket, plug cable needs to be selected separately

14 - 19		Signal output mode			
14		Communication protocol and power supply			
	R	RTU, 24Vdc pov	wer s	upply	
15		communication rate			
	1	19200 bps	5	38400 bps	
	4	4800 bps	6	57600 bps	
	9	9600 bps	7	115200 bps	
16		Output forward	and	reverse	
	0	Forward (when the magnet ring or floating ball is far away from the electronic compartment, the output value increases)			
	1	Reverse (when the magnet ring or floating ball is away from the direction of the electronic compartment, the output value decreases)			
17		Reserved bit			
	1	Single magnet r	ing		
	2	Single floating b	all		
18		No magnet ring	g stat	te	
	С	Minimum value			
19		Check method			
	2	Even parity			
20 - 2	21	Front and end non-usable area			
S 0		50.8mm+63.5mm			

Selection example

For example: EJ-M0300-S1-DU02-R912-S0 $\,$

Indicates: E series EJ structure, Stroke length is 300mm, mounting thread form is $M18 \times 1.5$, diameter is 10, material is 304 measuring rod, straight orange cable is 2 meters (PVC orange sheath,-20~105°C, end scattered), 24Vdc power supply RTU protocol output, baud rate is 9600bps, reverse output, single position magnet ring, standard head and end non-usable area is 50.8 mm + 63.5 mm. (Note: Factory default address 1)

Supply list

Sensor, certificate, manual, optional accessories (sold separately)